

CUSTOMER TECHNICAL MEMO # 115

Subject: Hunter Technical Manual Glazing Detail Revisions

Date: 11/3/11

From: Product Development

Please note the following revisions have been made to the Hunter Technical Manuals.

Hunter 100 Flush Glazed Framing

Page 1.0 – Technical Manual Release Notes revised.

Page 3.7.1 – Glazing Details, captive glazing wedges revised.

Hunter 150 Flush Glazed Framing

Page 1.0 – Technical Manual Release Notes revised.

Page 3.7.1 – Glazing Details, captive glazing wedges revised.

The above revised manuals dated NOV10 can be found on the ALSPEC website.

Please note all the above pages are included with this Technical Memo for your information. The format for the Memo has been set for double sided printing so you will be able to easily replace the pages in your manuals. However, you will need to ensure your printer is set to double-sided printing for this to work.

If you have any questions please do not hesitate to contact your local ALSPEC Area Manager or Sales Office.

ALSPEC ALUMINIUM SYSTEMS

TECHNICAL MANUAL

HUNTER 100mm FLUSHGLAZED FRAMING

Section 1.0

TECHNICAL MANUAL RELEASE NOTES

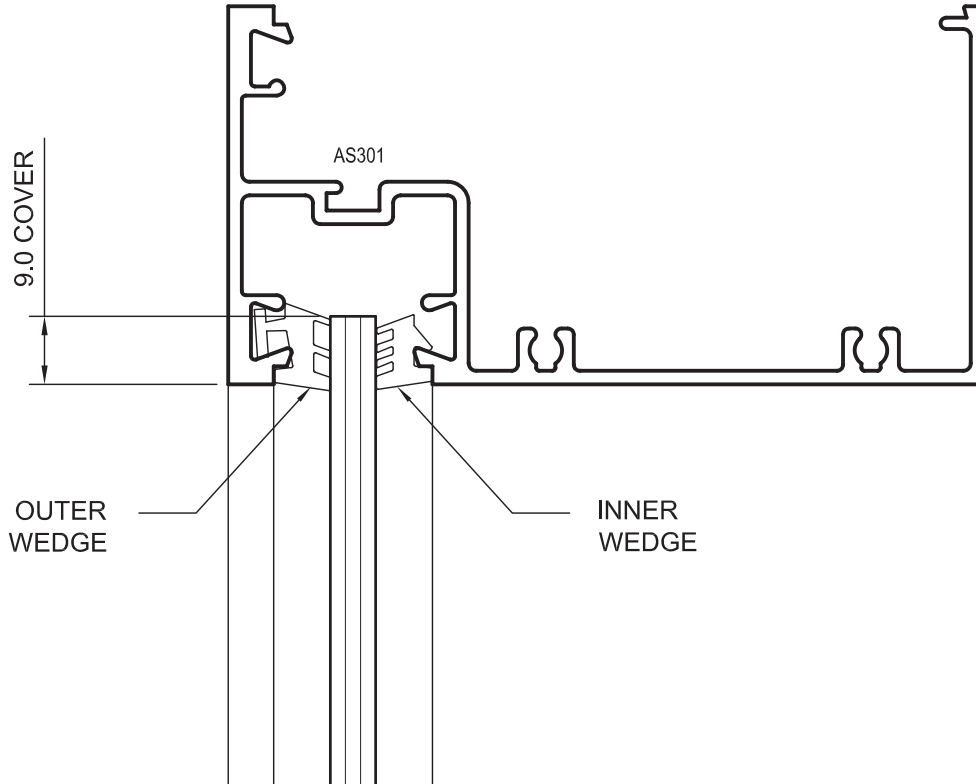
This page is intended to record all changes to the **HUNTER 100 FLUSHGLAZED FRAMING** technical manual pages. It is therefore critical that all changes are recorded in the below AMENDMENTS box prior to release to our customer.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

It is important that a copy of this page be issued with the update and inserted as the first page in the customers technical manual.

DATE	AMENDMENT DESCRIPTION	REMOVE PAGE	INSERT NEW PAGE
01 / 09 / 2008	Technical manual initial release	~	~
01 / 02 / 2009	Technical manual release notes amended	1.0	1.0
01 / 02 / 2009	Loading table explanation page added	2.2	2.2
01 / 02 / 2009	Loading table maximum stress amended	2.2.1 to 2.2.7	2.2.1 to 2.2.7
01 / 02 / 2009	Glazing Details – Captive Framing Internal Glazing	3.7.1	3.7.1
01 / 02 / 2009	Extrusions	3.1.3	3.1.3
01 / 02 / 2009	Typical Head & Sill Details - Internal Glazing	3.4.3	3.4.3
01 / 02 / 2009	Typical Frame Preparation 5 - Internal Glazing	3.6.5	3.6.5
01 / 02 / 2009	Typical Frame Preparation 6	3.6.6	3.6.6
01 / 02 / 2009	Typical Frame Preparation 7	3.6.7	3.6.7
01 / 02 / 2009	Typical Frame Preparation 8	3.6.8	3.6.8
01 / 02 / 2009	Typical Drainage Preparation	3.6.10	3.6.10
01 / 02 / 2009	Glazing Wedges	3.2.1	3.2.1
01 / 02 / 2009	Glazing Details - Captive Framing Internal Glazing	3.7.1	3.7.1
01 / 02 / 2009	Speãification amended	2.1	2.1
01 / 07 / 2009	Technical manual release notes amended	1.0	1.0
01 / 07 / 2009	Glazing Details - Captive Glazing amended	3.7.1	3.7.1
01 / 07 / 2010	Technical manual release notes amended	1.0	1.0
01 / 07 / 2010	Glazing Details - Captive Glazing amended	3.7.1	3.7.1
01 / 10 / 2010	Glazing Details - Captive Glazing amended	3.7.1	3.7.1

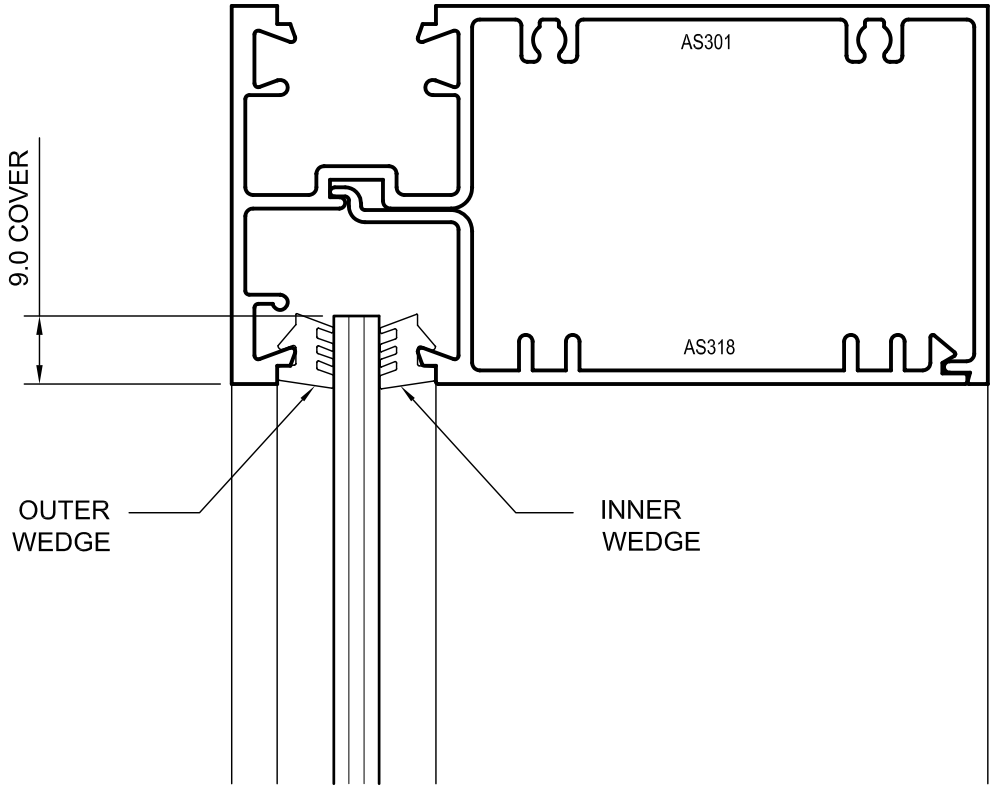
GLAZING DETAILS - CAPTIVE FRAMING



GLASS THICKNESS	OUTER WEDGE		INNER WEDGE	
	REF.	CODE	REF.	CODE
6mm THICK	CE17	376350	GR3	376015
6.38mm THICK	CE17	376350	GR3	376015
8mm THICK	CE16	376353	GR4	376021
8.38mm THICK	CE16	376353	GR4	376021
10mm THICK	CE16	376353	GR3	376015
10.38mm THICK	CE16	376353	GR3	376015

REVERSE GLAZING WEDGE COMBINATIONS FOR EXTERNAL GLAZING

GLAZING DETAILS - NON CAPTIVE FRAMING



GLASS THICKNESS	OUTER WEDGE		INNER WEDGE	
	REF.	CODE	REF.	CODE
6mm THICK	GR4	376021	GR4	376021
6.38mm THICK	GR4	376021	GR4	376021
8mm THICK	GR3	376015	GR3	376015
8.38mm THICK	GR3	376015	GR3	376015
10mm THICK	GR3	376015	GR2	376012
10.38mm THICK	GR3	376015	GR2	376012

ALSPEC ALUMINIUM SYSTEMS

TECHNICAL MANUAL

HUNTER 150mm FLUSHGLAZED FRAMING

Section 1.0

TECHNICAL MANUAL RELEASE NOTES

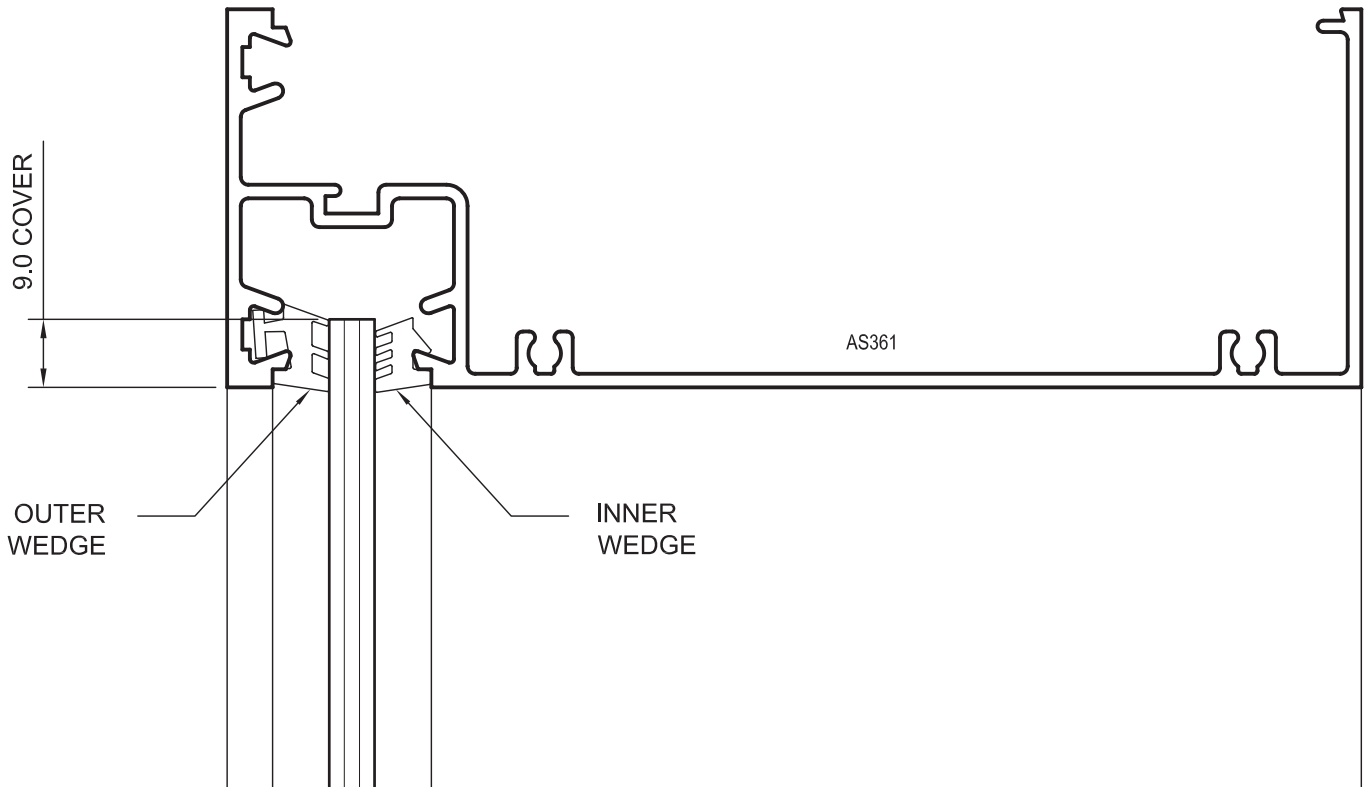
This page is intended to record all changes to the **HUNTER 150 FLUSHGLAZED FRAMING** technical manual pages. It is therefore critical that all changes are recorded in the below AMENDMENTS box prior to release to our customer.

Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

It is important that a copy of this page be issued with the update and inserted as the first page in the customers technical manual.

DATE	AMENDMENT DESCRIPTION	REMOVE PAGE	INSERT NEW PAGE
01 / 09 / 2008	<i>Technical manual initial release</i>	~	~
01 / 02 / 2009	<i>Technical manual release notes amended</i>	1.0	1.0
01 / 02 / 2009	<i>Loading table explanation page added</i>	2.2	2.2
01 / 02 / 2009	<i>Loading table maximum stress added</i>	2.2.1 to 2.2.4	2.2.1 to 2.2.4
01 / 02 / 2009	<i>Glazing details - Captive framing internal glazing</i>	3.7.1	3.7.1
01 / 02 / 2009	<i>Extrusions</i>	3.1.3	3.1.3
01 / 02 / 2009	<i>Typical Head & Sill Details - Internal Glaze</i>	3.4.3	3.4.3
01 / 02 / 2009	<i>Typical Frame Preparation 4 - Internal Glaze</i>	3.6.4	3.6.4
01 / 02 / 2009	<i>Typical Frame Preparation 5 - Internal Glaze</i>	3.6.5	3.6.5
01 / 02 / 2009	<i>Typical Frame Preparation 6 - Internal Glaze</i>	3.6.6	3.6.6
01 / 02 / 2009	<i>Transom Drainage Preparation</i>	3.6.8	3.6.8
01 / 02 / 2009	<i>Speãification amended</i>	2.1	2.1
01 / 07 / 2009	<i>Technical manual release notes amended</i>	1.0	1.0
01 / 07 / 2009	<i>Glazing details - Captive glazing amended</i>	3.7.1	3.7.1
01 / 07 / 2010	<i>Technical manual release notes amended</i>	1.0	1.0
01 / 07 / 2010	<i>Glazing details - Captive glazing amended</i>	3.7.1	3.7.1
01 / 10 / 2010	<i>Glazing details - Captive glazing amended</i>	3.7.1	3.7.1

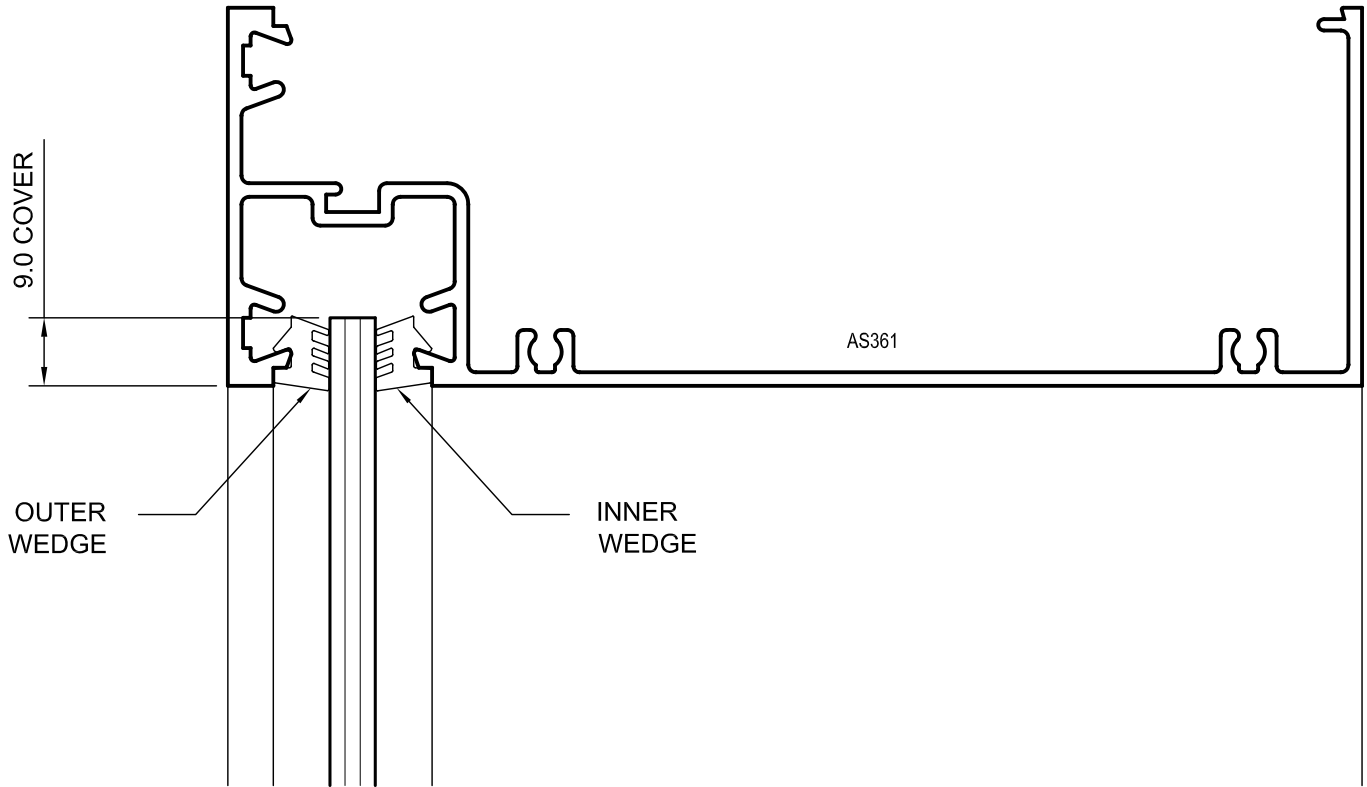
GLAZING DETAILS - CAPTIVE FRAMING



GLASS THICKNESS	OUTER WEDGE		INNER WEDGE	
	REF.	CODE	REF.	CODE
6mm THICK	CE17	376350	GR3	376015
6.38mm THICK	CE17	376350	GR3	376015
8mm THICK	CE16	376353	GR4	376021
8.38mm THICK	CE16	376353	GR4	376021
10mm THICK	CE16	376353	GR3	376015
10.38mm THICK	CE16	376353	GR3	376015

REVERSE GLAZING WEDGE COMBINATIONS FOR EXTERNAL GLAZING

GLAZING DETAILS - NON CAPTIVE FRAMING



GLASS THICKNESS	OUTER WEDGE		INNER WEDGE	
	REF.	CODE	REF.	CODE
6mm THICK	GR4	376021	GR4	376021
6.38mm THICK	GR4	376021	GR4	376021
8mm THICK	GR3	376015	GR3	376015
8.38mm THICK	GR3	376015	GR3	376015
10mm THICK	GR3	376015	GR2	376012
10.38mm THICK	GR3	376015	GR2	376012